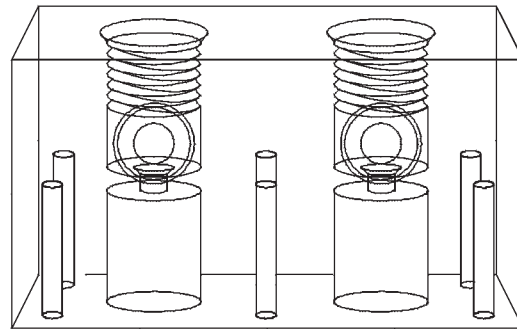
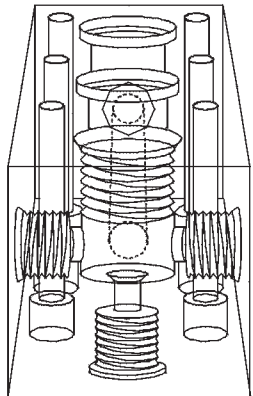
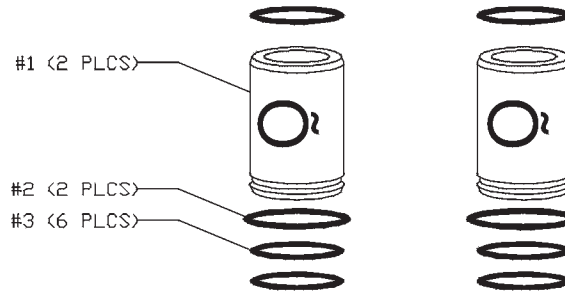


End View

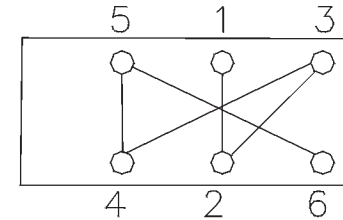
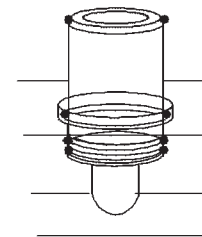
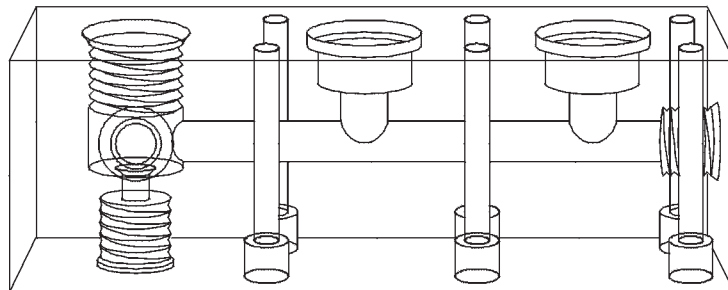


Valve Body Assembly

1. Clean and prep the two body halves.
2. Install the two upper & two lower o-rings (rings 2 & 3) using a small amount of lubrication.
3. Install o-ring #1 on check valve.
Note: When installing check valve into lower body half be sure not to cut o-ring. Use small amount of lube on all o-rings.
4. Install check valve with arrow pointing at lower body.
5. Slide o-ring #4 over check valve and into o-ring gland in lower body.
6. Side the body halves together and install Allen head Torque Bolt® 25 Ft Lbs or 35 Newton meter.
7. Repeat Torque

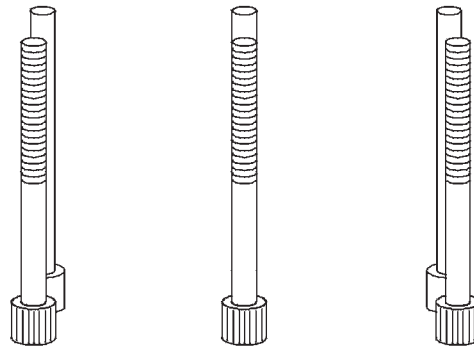


End View



Black dots indicate o-ring locations.

1	KEPNER CHECK VALVE	VFP-2210D-3-5
2	O-RING	2-121-V75
3	O-RING	2-020-V90



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MODEL:	DRAWN BY: MB	DATE:
SEQUENCE: -	CHECKED BY: -	-
PROGRAM: -	APPROVED BY: -	-
SERIAL NO.: -	PART: -	-
WORK ORDER: -	DWG. NO. TGT-SV3-8_3D ver 2	-
FIELD ASSEMBLY INSTALLATION		