



**PREMIER
INDUSTRIES**

1590 - 99th Lane N.E.
Blaine, MN 55449

Phone #: 763-786-4020

Fax #: 763-786-5424

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Invoice

Date	Invoice #
2/5/2025	87488

Bill To
Tulsa Gas Technologies, Inc 4809 S. 101st E. Avenue Tulsa, OK 74146

Ship To
Tulsa Gas Technologies, Inc Attn: Greg Miller 4809 S. 101st E. Avenue Tulsa, OK 74146

gm 2/5/25

S.O. No.	Terms	P.O. No.	Rep	Ship Via	FOB
69648	Credit Card	NMG092024A	R	UPS Blue	Factory
Item	Description	Ordered	Shipped	Rate	Amount
KIT-RB-50-12282-4L-72-31-410	Rebuild Kit For Series 3500, Pressure Reducing Regulator, Brass Ni/PI, 0.20 Cv, Max Inlet 6000 PSIG, 5-2500 PSIG Outlet Pressure, Pneumatic, 2 Ports, Piston Sensed, Viton O-Rings, PCTFE Seat, Acorn Nut, Mounting Holes	3	3	120.25	360.75
Expedite chg	Charges	1	1	50.00	50.00
Freight	Shipping Charge		1	24.26	24.26

***Thank-you for your order...
we appreciate your business!***

Total:	\$435.01
Payments/Credits:	\$0.00
Balance Due:	\$435.01

Visit us on the web at www.premierind.us

Hamernik-Harrod Inc

1590 99th Lane Northeast
Blaine, MN 55449
7637864020

2/05/25 1:09:54 PM

Ref #: R036856950994

Authorization Code: 038360

Customer Name: Tulsa Gas

Invoice #: 87488

Total: \$435.01 USD

Card Number: XXXXXXXXXXXXX5701

Card Holder: GREG MILLER

Card Brand: VISA



Packing Slip

Date	Packing Slip#
2/5/2025	87488

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S.O. No.		P.O. No.		SHIP VIA	SHIP INSTRUCTIONS	FOB
69648		NMG092024A		UPS Blue	PPA	Factory
Ordered	Shipped	Item Code		REV	Description	
3	3	KIT-RB-50-12282-4L-72-31-410			Rebuild Kit For Series 3500, Pressure Reducing Regulator, Brass Ni/Pl, 0.20 Cv, Max Inlet 6000 PSIG, 5-2500 PSIG Outlet Pressure, Pneumatic, 2 Ports, Piston Sensed, Viton O-Rings, PCTFE Seat, Acorn Nut, Mounting Holes	
1	1	Expedite chg			Charges	
	1	Freight			Shipping Charge	

CERTIFICATE OF CONFORMANCE - Premier Industries certifies that all our customers parts are produced per the drawing and conform to the conditions of said drawing

KIT SAFETY & REPAIR GUIDE

Enclosed you will find all the parts and drawings needed for your standard Premier Industries rebuild and/or soft goods kit.

Kits are separated into assembly drawings and color coded accordingly. Occasionally there will be a subassembly referenced under the main assembly - the color of that subassembly will be noted with a ♦ in the color of the subassembly referenced.

DO NOT ATTEMPT TO SELECT, INSTALL, USE, OR MAINTAIN THIS REGULATOR UNTIL YOU HAVE READ AND FULLY UNDERSTAND THESE INSTRUCTIONS.

BE SURE THIS INFORMATION REACHES THE OPERATOR AND STAYS WITH THE PRODUCT AFTER INSTALLATION.

DO NOT PERMIT UNTRAINED PERSONS TO INSTALL, REPAIR, REBUILD, USE, OR MAINTAIN THIS REGULATOR OR RELATED VALVES AND ACCESSORIES.

IMPROPER REPAIR, IMPROPER SELECTION, IMPROPER INSTALLATION, IMPROPER MAINTENANCE, MISUSE OR ABUSE OF REGULATORS, VALVES, OR RELATED ACCESSORIES CAN CAUSE SYSTEM FAILURE RESULTING IN SERIOUS INJURY, AND/OR PROPERTY DAMAGE

Possible consequences include but are not limited to:

- High velocity gas discharge
- Parts ejected at high speed
- Contact with gas that may be hot, cold, or otherwise injurious
- Explosion and/or burning of the gas
- Lines/hoses whipping dangerously

- Damage or destruction to other components or equipment in the system

GENERAL INSTALLATION AND OPERATING SAFETY INSTRUCTIONS:

1. Store regulators until ready for use in a dry, temperature-controlled environment, free of particulates, sealed in their original packaging with ports capped. *Port caps can be supplied upon request with your order.*
2. Inspect the regulator, valves, fittings, piping, and accessories before each use.
3. Never connect regulators, valves, fittings, piping, or accessories to a supply source having a pressure greater than the maximum rated pressure of the regulator, valves, fittings, piping, or accessories.
4. Refer to the product label (model specific) for maximum inlet pressures. If this rated pressure cannot be found, contact Premier Industries for the rated pressure prior to installation and use.
5. Verify the designed pressure rating of all equipment (e.g., cylinders, piping, fittings, filters, valves, gauges, etc.) in your system. All must be capable of handling the supply and operating pressure.
6. Clearly establish flow direction of the gas before installation of regulators, valves, and accessories. It is the responsibility of the user to install the equipment correctly.
7. If a regulator or any part of the system leaks or malfunctions, take it out of service immediately.
8. Do not make unauthorized modifications to the regulator, cylinders, valves, fittings, piping, or accessories.
9. Apply pressure to the system gradually, avoiding a sudden surge of gas which can send a pressure shock to the equipment in the system.
10. Regulators are not shut off devices. Install a pressure relief device downstream of the regulator to protect the process equipment from overpressure conditions. Shut off the supply pressure when the regulator is not in use.
11. Regulators are not flow control devices. Install a flow control valve or orifice device downstream of the regulator to protect the process equipment from excess flow conditions.
12. Periodic inspection and scheduled maintenance of your equipment is required for continued safe operation. The frequency of servicing is the responsibility of the user based on the application and operating conditions.
13. Read and follow precautions on compressed gas cylinder labels.
14. It is the user's responsibility to assure gases are compatible with the materials of construction. Always verify compatibility before use.

15. Ensure gases are vented safely and correctly.
16. Ensure adequate ventilation is used where gas is vented to reduce the numerous risks of gas accumulation.
17. Many gases can cause suffocation. Provide a device to warn personnel of the lack of oxygen.
18. Never use oil or grease on cylinders, regulators, valves, fittings, piping, or accessories. Oil and grease are easily ignited and may combine violently with some gases under pressure.
19. Always use the proper thread tapes/sealants on tapered pipe threads.
20. Have the appropriate emergency equipment in the area if toxic or flammables gases are used.
21. Upstream filters are recommended for use with all gases. Change the filters on schedule.
22. Do not bleed the system by loosening fittings.
23. Prevent icing of the equipment by using dry, low dew point gases.

DO NOT MAKE UNAUTHORIZED MODIFICATIONS AND/OR CHANGES TO THE REGULATOR, CYLINDERS, VALVES, FITTINGS, PIPING, OR ACCESSORIES. MAKING UNAUTHORIZED MODIFICATIONS AND/OR CHANGES CAN RESULT IN DEATH, SERIOUS INJURY, AND/OR PROPERTY DAMAGE.

PROPER COMPONENT SELECTION

MAKE SURE THE MATERIALS OF CONSTRUCTION OF COMPONENTS AND THE GAS HANDLING SYSTEM ARE COMPATIBLE WITH THE GASES USED, AND THAT ENTIRE SYSTEM HAS PROPER PRESSURE RATING. FAILURE TO DO SO CAN RESULT IN DEATH, SERIOUS INJURY, AND/OR PROPERTY DAMAGE.

1. Consider the total system design when selecting a component for use in the system.
2. The user is responsible for assuring all safety and warning requirements are met through his/her own analysis and testing.
3. Premier Industries may aid in the material selection process for a specific application. Any suggestions are based solely on technical compatibility resources provided by associations and manufacturers unaffiliated with Premier Industries and are in no way a guarantee of compatibility for any specific application. The end user shall take full responsibility for selecting appropriate materials for use in their application.
4. Adequate ratings, proper installation, competent operation, and maintenance are the responsibilities of the system user.

TECHNICAL DATA

CATALOGUE PAGES/DATA SHEETS

All technical data including: the materials of construction, max pressure ratings, porting options, dimensions, accessories, and more can be found on the product catalog page/data sheet. Top level drawings can be provided upon request.

WARRANTY

Premier Industries (PI) warrants to the initial user of the products sold that such products are free from defects in material and workmanship under normal use and service for a period of ninety days from date of installation of the equipment or one year from the date of shipment from the factory, whichever comes first. Within said warranty period, PI agrees to replace or repair free of charge at its factory, any product or part that is found to have been defective in workmanship or materials. PI will not pay for or warrant repairs made by anyone other than Premier Industries personnel or persons with written authorization provided by PI to make such repairs. PI shall not be liable for consequential, special, incidental, or indirect damages, to the extent permitted by law. Except as otherwise provided by law, this express warranty shall be the exclusive warranty and shall be in lieu of all implied warranties, including implied warranties of fitness for particular purpose and merchantability. The warranty and remedies provided in this express warranty shall not apply to any product which has been damaged by accident, abuse or misuse, or modified or changed in any way except by Premier Industries personnel or persons with written authorization provided by PI. The remedies stated herein shall be the exclusive remedies of the initial user under the express warranty contained herein and under any other warranties express or implied required by law.