

CERTIFICATE OF CONFORMANCE
FOR
MATERIALS SHIPPED

Tulsa Gas Technologies, Inc. (TGT) hereby certifies that all materials in the manufacture of hoses for W/O # ONG076924 conform to the manufacturing specifications indicated in drawings, bulletins or specifications as called for on the said purchase order. Test reports are on file with us or with our suppliers for examination and indicate conformance with applicable specification requirements. In production items listed, no direct contact was made with mercury, any of its compounds or with any mercury containing devices employing a single boundary for containment. Tulsa Gas Technologies, Inc. also certifies that the parts listed and shipped on the date indicated are manufactured in accordance with Parker specifications and quality standards, if applicable, as stated on the drawings or specifications called for on said purchase order. All parts and test conform to AGA I-93.

SIGNED BY: Patrick McElhenny
TITLE: Hose Builder
DATE: 9-11-24

- 3

FITTING TYPE
 01 NPT MALE
 02 NPT FEMALE
 03 JIC MALE
 04 SAE 45 MALE
 05 SAE O-RING STRAIGHT THREAD
 06 JIC FEMALE SWIVEL
 07 FEMALE PIPE SWIVEL

FITTING SIZE
 4 1/4"
 6 3/8"
 8 1/2"
 10 5/8"
 12 3/4"
- 7

FITTING TYPE
 01 NPT MALE
 02 NPT FEMALE
 03 JIC MALE
 04 SAE 45 MALE
 05 SAE O-RING STRAIGHT THREAD
 06 JIC FEMALE SWIVEL
 07 FEMALE PIPE SWIVEL

FITTING SIZE
 4 1/4"
 6 3/8"
 8 1/2"
 10 5/8"
 12 3/4"
- 1

CG SERIES
 HOSE SIZE
 4 1/4"
 6 3/8"
 8 1/2"
 12 3/4"

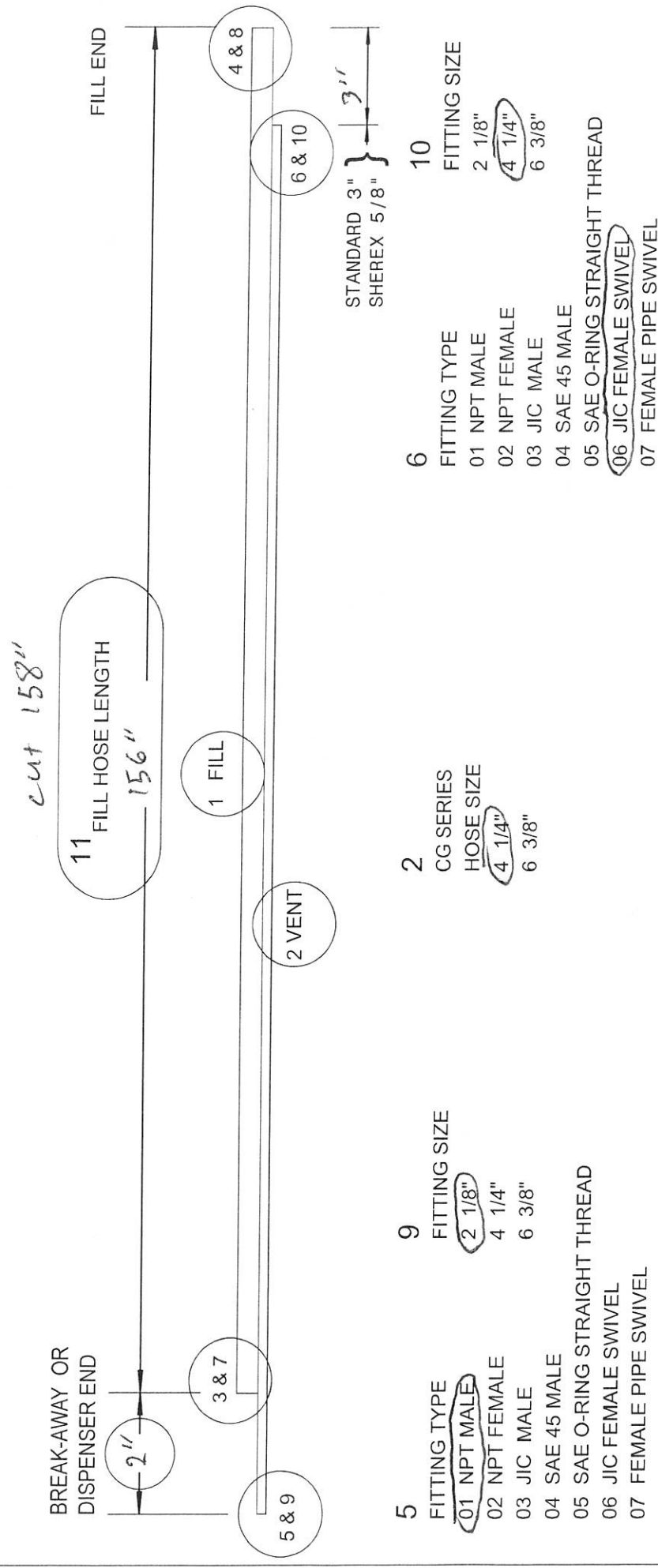
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 10 5/8"
 12 3/4"



WORK ORDER # 0N/G090724

5CNG 1/520N 4-05 01 / 01 06 - 64 / 24 - 156"

FILL HOSE		TUI SA GAS TECHNOLOGIES, INC. 10117 EAST 48TH STREET TUI SA, OK 74116	
DATE: 03/27/97	CHECKED BY: C. SEWELL	DESIGNED BY: C. SEWELL	918-665-2641 FAX: 918-665-2657
DRAWN BY: C.R.S.	SCALE: NONE	DWG. NO. 5CNG 5CNG	SHEET NO. OF 1

3

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FITTING SIZE

4 1/4"

6 3/8"

8 1/2"

10 5/8"

12 3/4"

BREAK-AWAY OR
DISPENSER END

2"

3 & 7

5 & 9

cut 26"

11 FILL HOSE LENGTH

24"

1 FILL

2 VENT

4 & 8

6 & 10

FILL END

STANDARD 3"
SHEREX 5/8"

5

FITTING TYPE

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FITTING SIZE

2 1/8"

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CG SERIES

HOSE SIZE

4 1/4"

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FITTING TYPE

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06 JIC FEMALE SWIVEL

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FITTING SIZE

2 1/8"

4 1/4"

6 3/8"

WORK ORDER # 0N6090724

5CNG6/520N4-0506/0106-68/24-24"

FILL HOSE

DATE: 03/27/97

DESIGNED BY: C. SEWELL

DRAWN BY: C.R.S.

SCALE: NONE

DWG. NO. 5CNG 5CNG

SHEET NO. OF

REV. 1

TULSA GAS TECHNOLOGIES, INC.
10117 EAST 48TH STREET
TULSA, OK 74136

918-465-2641 FAX: 918-465-2657

Tulsa Gas Technologies, Inc.
4809 S. 101st. E. Ave.
Tulsa, OK 74146
918-665-2641

Work Order #
Customer Name
Customer PO
Date Required

ONG070924
Oklahoma Natural Gas
verbal
9-10-24

ASSEMBLY/CERTIFICATION SHEET

		SIGN	DATE						
1	☒ Review shop work order versus customer print and history	PM	9-11-24						
2	☒ Component part numbers: 105CG-6-6, 101CG-4-6 Pack dates and/or QC codes	PM	9-11-24						
3	☒ ID band number	PM	9-11-24						
4	☒ Hose Cut Length 156"	PM	9-11-24						
5	Pre-expansion of hose (if required) Size Remarks:	PM	9-11-24						
6	☒ Audit and mark appropriate insertion depth	PM	9-11-24						
7	Add special accessories Remarks:	PM	9-11-24						
8	☒ Apply danger tag and ID band	PM	9-11-24						
9	☒ Install bend restrictors Remarks:	PM	9-11-24						
10	☒ Assemble fittings; check insertion depth Remarks:	PM	9-11-24						
11	Set offset angle and/or orientation Remarks:								
12	☒ Perform crimp or swage on product/crimp set die-using Parker Catalog 4660, page K58 <table border="0" style="width: 100%;"><tr><td>1/2) 80C-PO8H</td><td>3/8) 80C-PO6H</td></tr><tr><td>1/4) 80C-PO4H</td><td>1/8) 80C-PO2</td></tr><tr><td>3/8) 80C-PO6</td><td>3/4) 80C-P12H</td></tr></table>	1/2) 80C-PO8H	3/8) 80C-PO6H	1/4) 80C-PO4H	1/8) 80C-PO2	3/8) 80C-PO6	3/4) 80C-P12H	PM	9-11-24
1/2) 80C-PO8H	3/8) 80C-PO6H								
1/4) 80C-PO4H	1/8) 80C-PO2								
3/8) 80C-PO6	3/4) 80C-P12H								
13	Add special accessories after crimping/swaging								
14	Perform and record burst test results, if applicable Remarks:								
15	Air test, if applicable Test pressure Psi _____ Seconds _____ ; Pass/Fail (Circle One) Remarks:								
16	☒ Hydrostatic proof test Test pressure Psi 10,000 Seconds 30 ; Pass/Fail (Circle One) Remarks:	PM	9-11-24						
17	☒ Flush method water, and then air	PM	9-11-24						
18	☒ Perform and record conductivity test; Meter Megger Mit200 Hose resistance 0.07 (-) Electrode resistance 0.03 (=) Final hose resistance 0.03	PM	9-11-24						
19	☒ Final audit: Check boxes for items inspected, as applicable: Correct hose; Correct fittings; Correct customer PN	PM	9-11-24						
20	☒ Check swage or crimp diameters: 5CNG-4-58 .668/.688 5CNG-6-58 .785/.805 5CNG-8-58 .900/.920 5CNG-6-55 .675/.695 5CNG-12-58 1.20/1.22 *****100% VISUAL INSPECT FOR THE FOLLOWING*****	PM	9-11-24						
21	☒ Hose fittings crimped; ☒ Air passes through assembly; ☒ Presence of threads	PM	9-11-24						
20	☒ Cap and package hose	PM	9-11-24						
21	☒ Certificate of Conformance for Materials Shipped (on back)	PM	9-11-24						