

Tulsa Gas Technologies, Inc.
4809 S. 101st. E. Ave.
Tulsa, OK 74146
918-663-2641

Work Order #
Customer Name
Customer PO
Date Required

TGT S/N-20011284
SUA050625
SUMMIT LIT. TJS AR
Unit # 7509
7-23-25

ASSEMBLY/CERTIFICATION SHEET

- | | SIGN | DATE |
|--|----------------------|---------|
| 1 ☒ Review shop work order versus customer print and history | PM | 7-23-25 |
| 2 ☒ Component part numbers: 101CG-4-6, 101CG-4-6 | PM | 7-23-25 |
| Pack dates and/or QC codes | PM | 7-23-25 |
| 3 ☒ ID band number 5220319 344 | PM | 7-23-25 |
| 4 ☒ Hose Cut Length 15ft | PM | 7-23-25 |
| 5 Pre-expansion of hose (if required) Size | | |
| Remarks: | | |
| 6 ☒ Audit and mark appropriate insertion depth | PM | 7-23-25 |
| 7 Add special accessories | | |
| Remarks: | | |
| 8 ☒ Apply danger tag and ID band | PM | 7-23-25 |
| 9 ☒ Install bend restrictors | PM | 7-23-25 |
| Remarks: | | |
| 10 ☒ Assemble fittings; check insertion depth | PM | 7-23-25 |
| Remarks: | | |
| 11 Set offset angle and/or orientation | PM | 7-23-25 |
| Remarks: | | |
| 12 ☒ Perform crimp or swage on product crimp set die-using Parker Catalog 4660, page K58 | | |
| 1/2) 80C-PO8H | 3/8) 80C-PO6H | |
| 1/4) 80C-PO4H | 1/8) 80C-PO2 | |
| 3/8) 80C-PO6 | 3/4) 80C-P12H | |
| 13 Add special accessories after crimping/swaging | PM | 7-23-25 |
| 14 Perform and record burst test results, if applicable | | |
| Remarks: | | |
| 15 Air test, if applicable | | |
| Test pressure Psi _____ Seconds _____ : Pass/Fail (Circle One) | | |
| Remarks: | | |
| 16 ☒ Hydrostatic proof test | | |
| Test pressure Psi 10,000 Seconds 30 (Pass/Fail (Circle One) | | |
| Remarks: | | |
| 17 ☒ Flush method water, and then air | PM | 7-23-25 |
| 18 ☒ Perform and record conductivity test: Meter Megger Mit200 | PM | 7-23-25 |
| Hose resistance 0.04 (-) Electrode resistance 0.03 | | |
| (=) Final hose resistance 0.03 | PM | 7-23-25 |
| 19 ☒ Final audit. Check boxes for items inspected, as applicable: | | |
| Correct hose; Correct fittings; Correct customer PN | PM | 7-23-25 |
| 20 ☒ Check swage or crimp diameters: | | |
| 5CNG-4-58 .668/.688 | | |
| 5CNG-6-58 .785/.805 | 5CNG-8-58 .900/.920 | PM |
| 5CNG-8-55 .675/.695 | 5CNG-12-58 1.20/1.22 | 7-23-25 |
| 100% VISUAL INSPECT FOR THE FOLLOWING | | |
| 21 ☒ Hose fittings crimped; Air passes through assembly; | | |
| Presence of threads | | |
| 22 ☒ Cap and package hose | PM | 7-23-25 |
| 23 ☒ Certificate of Conformance for Materials Shipped (on back) | PM | 7-23-25 |

New Off Load Hose - 1/4" x 15ft